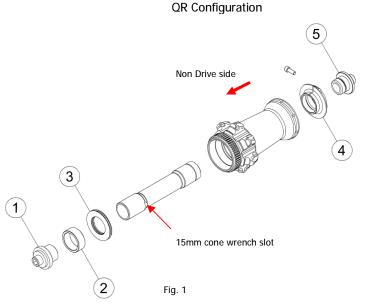
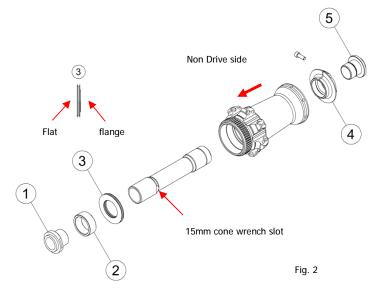
# Vision SL Disc Brake Conversion Kit Instruction

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## FRONT HUB (CenterLock)







#### Tools required

- 17mm Cone Wrench
- 15mm Cone Wrench

#### Components

- ① MW524 Front Hub Threaded End Caps (DS) QR
- 2 MW523 Front hub Spacer 7.8mm (NDS)
- 3 MW522 Bearings Shield
- 4 MW578 PRA Adjustment Collar (DS)
- (5) MW525 Front Hub Threadless End Caps (NDS) QR

### **QR Configuration Removal**

- 1. Loosen the M3 PRA adjust collar set screw in the PRA adjustment collar 4 using a 2.5mm Allen Key.
- 2. Push to remove QR End cap (NDS) 5.
- 3. Unscrew the PRA collar 4 to push QR end cap (NDS) 1.
- 4. Pull Axle (include ① · ② · ③) out of hub shell, and taking note of which direction they face. (Fig.1).
- 5. Remove ②、③.
- 6. Use a 5mm Allen Key in QR end cap (DS) 1 and 15mm cone wrench on the axle to remove QR end cap.

Note: Front hub 6-Bolt Version and CenterLock Version use the same end cap kit.

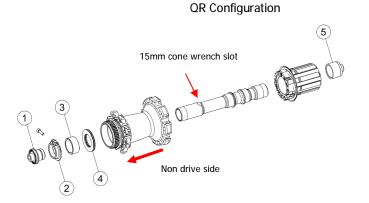
- 5mm Allen Key
- 2.5mm Allen Key
- 1 MW580 Front Hub Threaded End Caps (DS) TA
- ② MW523 Front hub Spacer 7.8mm (NDS)
- 3 MW522 Bearings Shield
- 4 MW578 PRA Adjustment Collar (DS)
- (5) MW581 Front Hub Threadless End Caps (NDS) TA

#### **TA Configuration Installation**

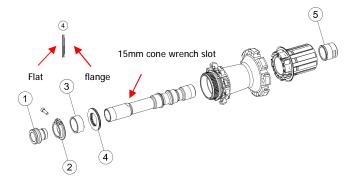
- 1. Install TA end cap ① to axle by using 15mm and 17mm cone wrench.
- 2. Insert ② onto axle.
- 3. Insert 3 onto axle with flat face toward Spacer 2, flange face to hub. (Fig. 2) .
- 4. Insert axle to hub shell from non-drive side.
- 5. Install PRA adjustment collar ④. For adjustment see wheelset installation instruction.
- 6. Press TA end cap 5 onto axle.
- 7. Tighten the M3 PRA adjust collar set screw in the PRA adjustment collar ④ using a 2.5mm Allen Key.



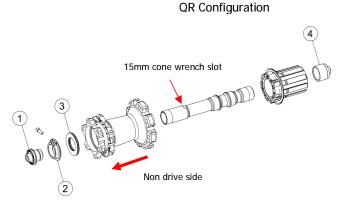
## **REAR HUB (CenterLock)**



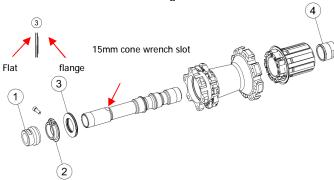
# **TA Configuration**



## REAR HUB (6-B)



## **TA Configuration**



#### Components

- ① MW525 Rear Hub End Caps (NDS) QR
- 2 MW537 PRA Adjustment Collar
- 3 MW539 Rear Hub Spacer 9.2mm
- 4 MW522 Bearings Shield
- 5 MW405 Rear Hub End Caps (DS) QR **QR Configuration Removal**

#### CenterLock Version

- 1) MW535 Rear Hub End Caps (NDS) TA (X12)
- 2 MW537 PRA Adjustment Collar
- 3 MW539 Rear Hub Spacer 9.2mm
- 4 MS522 Bearings Shield
- 5 MW536 Rear Hub End Caps (DS) TA (X12)
- ① MW406 Rear Hub End Caps (NDS) QR
- 2 MW560 PRA Adjustment Collar
- 3 MS334 Bearings Shield
- 4 MW405 Rear Hub End Caps (DS) QR

### 6-B Version

- ① MW404 Rear Hub End Caps (NDS)- TA (X12)
- 2 MW560 PRA Adjustment Collar
- 3 MS334 Bearings Shield
- 4 MW536 Rear Hub End Caps (DS) TA (X12)

#### TA Configuration Installation

- 1. Install Freehub onto axle
- 2. Install TA end Cap ① (DS) to axle by using 15mm and 17mm cone wrench.
- 3. Install axle with freehub into hub shell.
- 4. Insert bearing shield (and spacer for Centerlock version) onto axle with flat face against PRA Adjustment Collar.
- 5. Install PRA adjustment collar by threading onto axle.
- 6. Press endcap (NDS) onto axle.
- 7. Tighten the M3 PRA adjust collar set screw in the PRA adjustment collar using a 2.5mm Allen Key.

### 1. Loosen the M3 PRA adjust collar set screw in the PRA adjustment collar ② using a 2.5mm Allen Key.

- 2. Unscrew and use PRA collar to extract QR end cap (NDS) ①.
- 3. Remove PRA adjustment collar 2.
- 4. Remove Bearings Shield & Spacer (6-B Version no Spacer ) from non drive side.
- 5. Remove freehub and axle from drive side.
- 6. Remove QR end cap (DS) with a 15mm cone wrench on the axle and a 5mm Allen key for QR end cap.



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